

NEW REPAIR & SYSTEM TEST CAPABILITY NADESCO K-UWC (K-CSU-04) WELDER

Technical Bulletin

K+S Services, Inc. has complete test and repair capabilities for the Nadesco K-UWC (K-CSU-04) Weld Control Unit.

Programming the controller is accomplished via the recently purchased Universal II Teaching Console. Once programming is completed, the weld schedules are run by the Dedicated Control Panel and full power load testing is performed.

The K-UWC is fully load tested (up to 11 Kilo Amps) with K+S's 60KVA weld transformer, providing the necessary high current load conditions needed for properly evaluating the units operation. This high current is verified with K+S's Weldscope which can measure Current, Cycle Time, Deg, Range, Pulses, First and Last cycle. Thereby, providing the technician with the information needed to achieve the high quality repairs K+S is known for.



Dedicated Control Panel

K-CSU-04 Resistance Weld Controller



Teaching Console



60KVA Weld Transformer

